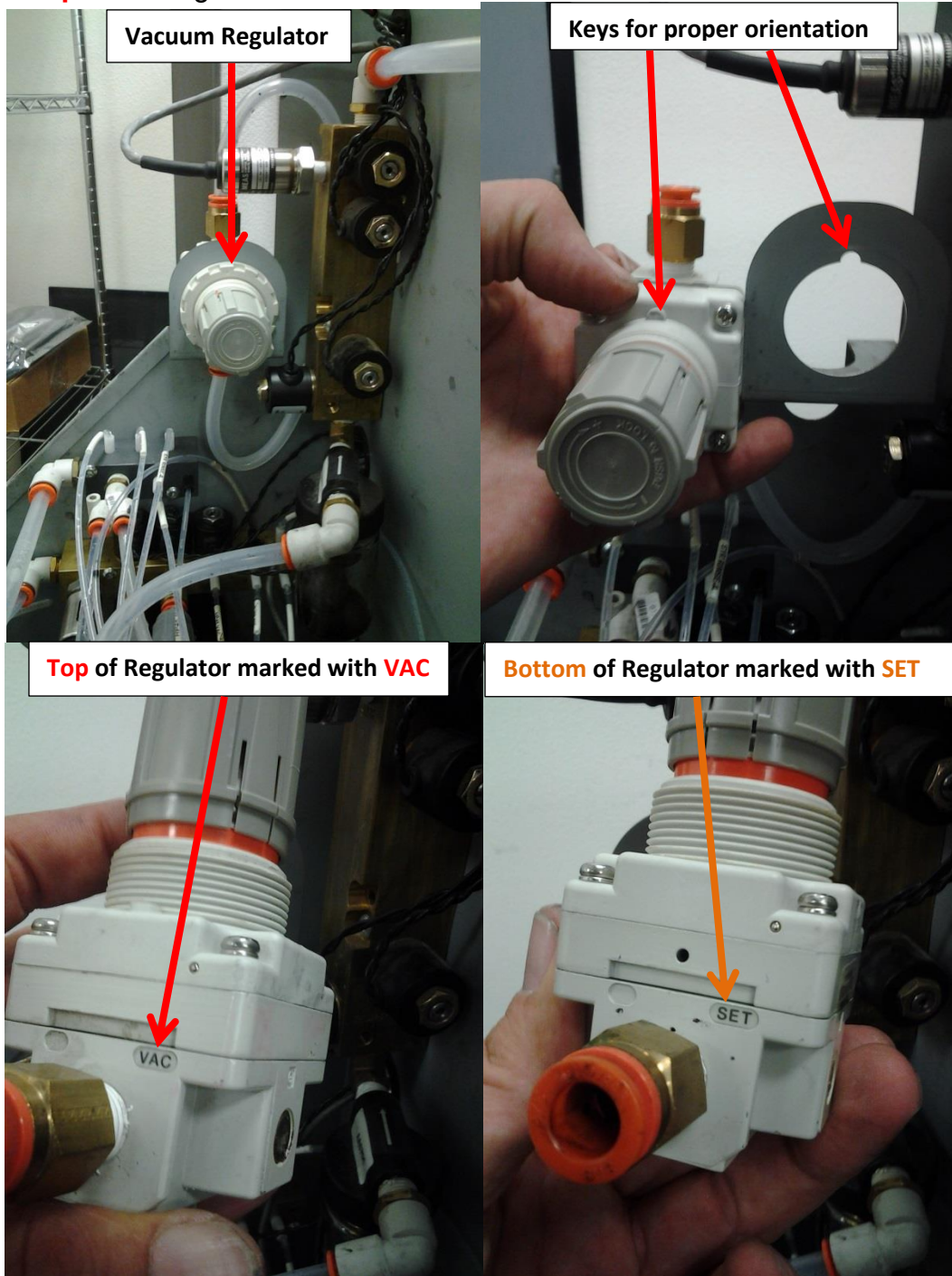


Objective: This week's issue will cover the following subject.

✚ **Vacuum Regulator, proper installation technique.**

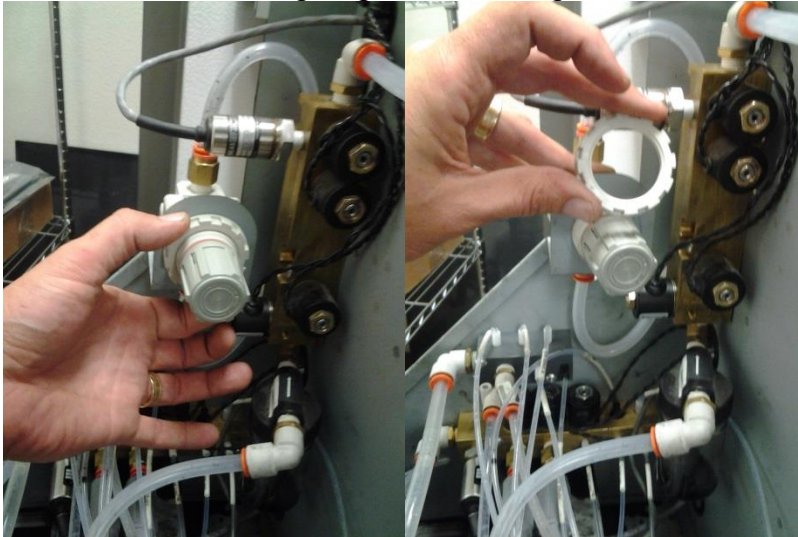
When installing the regulator it is important to orientate it the correct way. If installed incorrectly (upside down), the separator vacuum will only drop to about 17 in/Hg when the knob is turned completely counter-clockwise (instead of 0), and will rise to max vacuum if turned clockwise.

The regulator has a top and a bottom. The Regulator and bracket are keyed to help orient it correctly. The **top** of the regulator is marked with "**VAC**" and the **bottom** is marked with "**SET**".

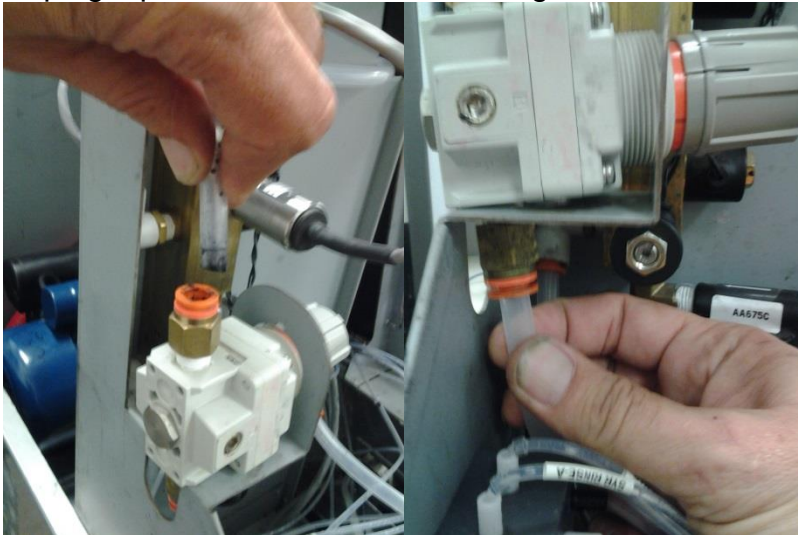


Vacuum Regulator removal procedure

1. Remove Top Cover and Drill Facia
2. Unscrew the securing ring from the Regulator



3. Unplug top and bottom hoses from regulator



4. Remove old regulator
5. Install new regulator with key toward the top (VAC is at top hose, SET is at bottom hose)
6. Install Vacuum lines (make sure they are fully seated or separator leaks will occur)
7. Install securing ring
8. Log in as technician and check the separator for leaks. Resolve any leaks if they exist and **then** adjust regulator to 15.5 in/Hg.

Contact Information For service related support, please call RIS @ 1-858-779-9148 Option 3

HELP tab has a new link. Please make a note of it.

The following link will take you to the help tab. <http://training.retailinkjet.com/>

The location of the “Top 10 Issues” platform has changed. Please bookmark the following URL for easy access – <http://training.retailinkjet.com/top10/>